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D066-1016-123
Job Sheet 185763

Part No: D066-1016-123

Job Qty: 1 ea

Part Name: R66 Basket Fwd Step Upgrade - Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/18

Job Tracking No:

Due Date: 11/7/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 17.03.28 as per iin rev.b DD VERF:RQ

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/7/18	11/7/18	0.00	0.00	Start Up Stores/Pkg-1		NOV 06 2018
110	Packaging	1 pcs	11/7/18	11/7/18	0.00	0.00	Packaging1-1	DAS 69	NOV 06 2018
120	QC	1 pcs	11/7/18	11/7/18	0.00	0.00	QC4	69	NOV 06 2018
125	DC	1 pcs	11/7/18	11/7/18	0.00	0.00	DC	9-89 DAS 69	NOV 06 2018
130	Packaging	1 pcs	11/7/18	11/7/18	0.00	0.00	Packaging3-1	9-89 DAS 69	NOV 06 2018
140	QC21-FG	1 Ea	11/7/18	11/7/18	0.00	0.00	QC21	9-89 DAS 69	NOV 06 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D066-1016-123 CHG001
Descriptions: 130 - Identify and pack for shipping as per PPP D066-1016-123 Location:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-14A	Bolt	2 Ea (2 ea)	90-Start up Operation	50106950
D5510-041	Fwd Step Assembly	1 Ea (1 ea)	90-Start up Operation	5012620
MS21042L4	Nut	2 Ea (2 ea)	90-Start up Operation	5094597
NAS1149D0463J	Washer	4 Ea (4 ea)	90-Start up Operation	5092780

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-14A	2	1,247	0
	D5510-041	1	3	0
	MS21042L4	2	3,367	0
	NAS1149D0463J	4	729	0

Part Specifications

Specifications could not be found.

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REFERENCE ONLY

5.0 PARTS LIST

Qty -011	Qty -012	Qty -111	Qty -113	Qty -115	Qty -121	Qty -123	Part Number	Description
X							D066-1016-011	R66 QR HELI-UTILITY-BASKET, LH
	X						D066-1016-012	R66 QR HELI-UTILITY-BASKET, RH
		X					D066-1016-111	CROSSTUBE CLAMP KIT
			X				D066-1016-113	CROSSTUBE CLAMP + LONGITUDINAL BEAM KIT
1	1			X			D066-1016-115	BASKET MOUNTING PROVISIONS KIT
					X		D066-1016-121	FWD LID GAS SPRING UPGRADE (OPTIONAL)
						X	D066-1016-123	FWD FIXED STEP UPGRADE (OPTIONAL)
1							D5337-011	BASKET ASSEMBLY, LH
	1						D5337-012	BASKET ASSEMBLY, RH
					2		D3953-17	GAS SPRING SPACER
					1		D3953-19	GAS SPRING BRACKET
					1		D3953-21	GAS SPRING BRACKET
					2		D3953-3	GAS SPRING STUD
					2		D3953-7	GAS SPRING SPACER
					2		D3953-9	GAS SPRING WASHER
					1		D3969-7	GAS SPRING
				1			D5350-041	R66 FWD CROSS BEAM ASSEMBLY
				1			D5350-043	R66 AFT CROSS BEAM ASSEMBLY
		4	4	4			D5352-1	CUSHION
		1	1	1			D5354-041	R66 FWD CLAMP ASSEMBLY, LH
		1	1	1			D5354-042	R66 FWD CLAMP ASSEMBLY, RH
		2	2	2			D5355-041	R66 AFT CLAMP ASSEMBLY
1	1						D5357-041	STRUT ASSEMBLY
		2	2	2			D5358-1	COVER PLATE
			1	1			D5445-041	LONGITUDINAL BEAM ASSEMBLY, LH
			1	1			D5445-042	LONGITUDINAL BEAM ASSEMBLY, RH
						1	D5510-041	FWD STEP
					2		AN310C4	NUT, CASTELLATED
					4		AN3-14A	BOLT
			8	8			AN4-12A	BOLT
						2	AN4-14A	BOLT
				4			MS20392-4C57	PIN
					4		MS21042L3	NUT
						2	MS21042L4	NUT
				4			MS24665-229	COTTER PIN
					2		MS24665-300	COTTER PIN
		8	8	8			MS27151-7	STAMPED NUT
					2		NAS1149C0432R	WASHER
			8	8		4	NAS1149D0463J	WASHER
				4			NAS1149F0563P	WASHER
					8		NAS1149F0332P	WASHER

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Date: 17.02.20

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